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Interfacial charge transfer induced dual-active-sites of heterostructured Cu_{0.8}Ni_{0.2}WO₄ nanoparticles in ammonia borane methanolysis for fast hydrogen production

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ABSTRACT

1. Introduction

Hydrogen has been regarded as a green energy carrier with the merits of high gravimetric energy density and zero emissions, receiving extensive attention over the past decade [1,2]. One of the most important applications of hydrogen is as fuel in the hydrogen–oxygen fuel cells, which can serve as power source systems in devices including portable electronic devices, spacecrafts, and vehicles. Nevertheless, the high-efficiency and safe storage and transportation of hydrogen have remained a major challenge, deemed as a bottleneck of the large-scale applications of hydrogen [3]. To fix this problem, many researchers have made great efforts and several strategies have been put forward

[4–6]. Among them, the storage and transportation of hydrogen in the form of chemical hydrides is believed to be a promising route due to the high efficiency and safety of the process. Ammonia borane (AB) is a representative chemical hydride with a high hydrogen content of 19.6 wt% that can be applied to produce hydrogen by hydrolysis and methanolysis. Compared to AB hydrolysis, AB methanolysis has several benefits [7]. First, ammonia gas, which is unfavorable in a hydrogen–oxygen fuel cell, will not be produced during the process of AB methanolysis. Second, NH₄B(OCH₄)₄ generated during AB methanolysis can be easily converted back to AB at room temperature by chemical reaction, which makes AB renewable and can remarkably lower the overall cost of this technology. Third, thanks to the low freezing point of

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methanol (lower than - 90 °C), AB methanolysis technology can be applied to produce hydrogen at very low temperatures, which is of extreme importance in cold areas. Over the past ten years, AB hydrolysis for the hydrogen production catalyzed by various catalysts has been extensively investigated by many groups, and significant progress has been made on the catalyst design, reaction kinetics, and reaction mechanisms [8-12]. In contrast, AB methanolysis has been seldom concerned and several important issues in this field need to be well addressed. It is widely acknowledged that the development of inexpensive and robust catalysts is one of the key issues for the industrial applications of AB methanolysis [7]. Although noble metal-based catalysts show high catalytic performance in AB methanolysis, their high costs significantly limit their application as catalysts. Several types of noble metal-free catalysts, such as Co-based and Cu-based alloys [13, 14], oxide catalysts [15], and metal-oxide composites [16], have been developed, which are active in AB methanolysis. Unfortunately, their catalytic performance is still not satisfactory, and the development of new types of cheap catalysts with superior catalytic activity is in great

Recently, heterostructured nanoparticles have sparked increasing research interest in the area of catalysis due to their special compositions and structures [17,18]. Heterostructured nanoparticles are composed of multiple condensed nanoscale domains with different material compositions, which were connected to each other through interfaces. In contrast to homogeneous nanoparticles, heterostructured nanoparticles often display robust reactivity in view of the synergistic effects among individual components and/or new properties caused by the integrated structures. Compared to the traditional heterojunction composed of distinct layers, heterostructured nanoparticles possess rich phase interfaces, on which there may be plenteous active sites for the catalysis. In the field of AB dehydrogenation for hydrogen production, several groups have evidenced that heterostructured nanoparticles show improved catalytic activity, such as Cu/Co(OH)2 [19], NiO/Ni [20], Ni/Ni_2P [21], CoP-CoO [22], and Cu/Cu_{0.76}Co_{0.24}O₄ [23]. Notably, most of these heterostructured catalysts are composed of metals, metal oxides, metal hydroxides, and metal phosphides, whereas other type of heterostructured nanoparticles for AB dehydrogenation has been seldom reported. Besides, most of these studies deal with AB hydrolysis instead of AB methanolysis. It is well known that AB methanolysis is much slower than AB hydrolysis. In addition, generally speaking, there are multiple active sites in the heterostructured nanoparticle catalysts for AB dehydrogenation. However, the detailed roles of different active sites, the synergistic effects among different active sites, and the impacts of electronic structures on the catalytic performance have not been well understood, yet. Thus, further investigations are indispensable for a better understanding of the catalytic behaviors of heterostructured nanoparticles in AB dehydrogenation.

Here, insoluble tungstates with different components ($Cu_xNi_{1-x}WO_4$, x = 0, 0.2, 0.4, 0.6, 0.8 and 1) were designed and their catalytic behaviors in AB methanolysis were investigated systematically. As far as we know, this is the first example of the use of insoluble salts as catalysts for AB methanolysis. Notably, it has been well documented in the literature that CuWO₄ and NiWO₄ can be used in photocatalysts [24], electrocatalysts [25], and supercapacitors [26]. However, their utilization as heterogeneous catalysts in AB methanolysis has not yet been reported. Herein, it was discovered that heterostructured $Cu_xNi_{1-x}WO_4$ nanoparticles with an optimized Cu/Ni ratio, namely Cu_{0.8}Ni_{0.2}WO₄, exhibited robust catalytic activity in AB methanolysis with a turnover frequency (TOF) of 59.0 $\mathrm{mol}_{\mathrm{hydrogen}}$ min^{-1} $\mathrm{mol}_{\mathrm{cat}}^{-1}$. A survey of the literature indicates that our heterostructured Cu_{0.8}Ni_{0.2}WO₄ nanoparticles show higher catalytic activity than most non-noble-metal catalysts in AB methanolysis according to the TOF values. Meanwhile, it is demonstrated that electron transfer in the CuWO₄/NiWO₄ interfaces in Cu_xNi_{1-x}WO₄ plays a key role in boosting catalytic activity. More importantly, it was discovered that the dual active sites, viz. Cu and Ni sites in the heterostructured Cu_xNi_{1-x}WO₄ nanoparticles

responsible for the adsorption and activation of AB and CH_3OH , respectively. The findings in this work may provide new insights into the design of novel heterostructured nanoparticle catalysts for AB methanolysis.

2. Experimental section

2.1. Catalyst preparation

The chemical reagents used were all analytical grade and obtained directly from the suppliers. To prepare the $\mathrm{Cu_xNi_{I-x}WO_4}$ nanoparticles, 2x mmol $\mathrm{Cu(NO_3)_2\cdot 6H_2O}$ and (2-2x) mmol $\mathrm{Ni(NO_3)_2\cdot 6H_2O}$ were dissolved in 40 mL of water (x=1,0.8,0.6,0.4,0.2, and 0). Subsequently, 6 mmol sodium salicylate was added under agitation. Sodium tungstate (2 mmol) was dissolved in 40 mL of water, which was then added slowly to the prepared $\mathrm{Cu/Ni}$ mixture solution. The resultant solution was poured into a Teflon-lined stainless autoclave and subjected to hydrothermal treatment at 170 °C for 6 h. Subsequently, the collected powder was resined and calcined at 550 °C for 3 h.

2.2. Characterization

X-ray diffraction (XRD) analysis was carried out on a Rigaku Ultima IV diffractometer with Cu K α radiation ($\lambda = 1.5406$ Å at 40 kV and 40 mA). A FEI Tecnai G2 F20 S-TWIN transmission electron microscope was used to examine the crystal structures, particle size, and morphology. On a Kratos Axis Ultra DLD X-ray photoelectron spectrometer using Al K radiation, X-ray photoelectron spectroscopy (XPS) spectra were captured. Using a Micromeritics ASAP 2020 nitrogen adsorption analyzer, the samples' surface areas and nitrogen adsorption-desorption isotherms were determined. Inductively coupled plasma atomic emissions. To get the FTIR spectra of the samples, Fourier transform infrared (FTIR) spectroscopic examination was carried out using a Bruker Tensor 27 FTIR spectrometer. A Spectro Arcos FHS12 inductively coupled plasma atomic emission spectrometer (ICP-AES) was applied to determine the molar ratios of the various metals in the catalysts. Using a gas chromatograph (Agilent GC 7820A) outfitted with a 5A molecular sieve column and thermal conductive detector, the gas produced during AB methanolysis was identified.

2.3. Catalytic experiments

In a round-bottom flask that was sealed and attached to a glass burette, the catalytic methanolysis of AB was carried out. A water bath was used to keep the reaction temperature at 25 °C in an open environment. Typically, 10.0 mg of powdered catalyst was highly dispersed in 10 mL of supreme anhydrous methanol (Aladdin Reagent Co., Ltd., Shanghai, China, water content < 20 ppm) under ultrasonication. The aforementioned solution was then swiftly mixed with 10.0 mL of a methanol solution containing 20.0 mmol of NaOH and 3.0 mmol of AB. Numerous bubbles started to appear as soon as AB came into contact with the catalyst, suggesting the production of hydrogen. Water displacement in a gas burette was recorded in order to calculate the volume of hydrogen. The stability and reusability tests were carried out according to the following process After the previous run of AB methanolysis, the catalyst was collected, washed, and dried. Similar to the first run, the new catalytic run would begin and the hydrogen volume was recorded. This process was repeated eight times.

3. Results and discussion

3.1. Catalyst characterization

The XRD patterns of a series of $Cu_xNi_{1-x}WO_4$ samples are shown in Fig. 1. The XRD patterns of $CuWO_4$ and $NiWO_4$ match well with the standard XRD patterns of $CuWO_4$ in the triclinic phase (PDF#880269)

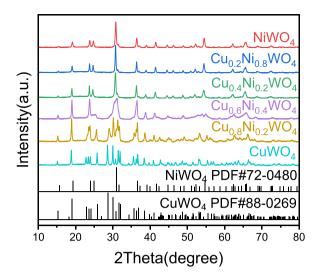


Fig. 1. XRD patterns of the $Cu_xNi_{1-x}WO_4$ samples.

and NiWO₄ in the monoclinic phase (PDF#720480), respectively. As for the other four samples, those samples display the characteristic peaks of both CuWO₄ and NiWO₄, implying that CuWO₄ and NiWO₄ may be combined in the form of composites in these samples. No peaks related to the impurity, such as WO₃, CuO or NiO, were found, indicating that there were no single oxides in the samples. ICP-AES analysis was performed on different Cu_xNi_{1-x}WO₄ samples, and the results are displayed in Table S1 in the Supplementary materials. As can be observed, the atomic ratio of Co to Ni to W is close to the designed values, implying that the molar ratios of Cu to Ni in the obtained tungstate composites could be finely controlled by tuning the amounts of starting materials in the synthesis.

The sizes and morphology of the different Cu_xNi_{1-x}WO₄ samples were examined by transmission electron microscopy (TEM), and the results are shown in Fig. 2. All six samples were nanoparticles with average sizes in the range of 20-100 nm. Average particle sizes of approximately 100, 60, and 20 nm were observed for CuWO₄, Cu_{0.8}Ni_{0.2}WO₄, and Cu_{0.6}Ni_{0.4}WO₄ (Fig. 2a-c); Cu_{0.4}Ni_{0.6}WO₄ and Cu_{0.2}Ni_{0.8}WO₄ (Fig. 2d and e); and NiWO₄ nanoparticles (Fig. 2f), respectively. Interestingly, the average particle size decreased as Ni content increased. To further clarify the crystal structures of Cu_{0.8}Ni_{0.2}WO₄, the sample was analyzed using high-resolution TEM (HRTEM). The lattice spacings of ca. 0.36 nm (Fig. 2g and h) can be attributed to the distance of the (110) plane of NiWO₄ in the monoclinic phase, respectively. In addition, the lattice spacings of ca. 0.22, 0.30, 0.21, 0.47, and 0.28 nm can be ascribed to the distance of the (-102), (1 - 11), (-1 - 21), (100), and (111) planes of CuWO₄ in the triclinic phase, respectively. Notably, HRTEM images indicated distinct interfaces between CuWO₄ and NiWO₄ nanocrystals (marked with dotted lines), suggesting that the Cu_{0.8}Ni_{0.2}WO₄ nanoparticles were composed of CuWO₄ and NiWO₄ nanocrystals and that Cu and Ni atoms were not uniformly mixed at the atomic level.

The FTIR spectra of the $\mathrm{Cu_xNi_{1-x}WO_4}$ samples were shown in Fig. 3a. All the samples showed absorption peaks at around 3420 and 1630 cm⁻¹, which could be attributed to the symmetrical/antisymmetric stretching vibration of $\mathrm{H_2O}$ molecule adsorbed on the catalyst surface and the HO–H bending vibration, respectively [27]. As for $\mathrm{CuWO_4}$, three characteristic peaks were found at around 909, 551, and 466 cm⁻¹. The first peak corresponded to the stretching vibration of W=O in the octahedron of WO₃, while the other two can be ascribed to the stretching vibrations of $\mathrm{Cu-O}$, confirming the formation of $\mathrm{CuWO_4}$ [26]. As for $\mathrm{NiWO_4}$, the peaks at around 876 and 822 cm⁻¹ can be attributed to the vibration of the $\mathrm{WO_2}$ entity present in the $\mathrm{W_2O_8}$ groups. The peaks at 698 and 612 cm⁻¹ are typical of a two-oxygen bridge

(W₂O₂). Absorption below 500 cm⁻¹ can be associated with the asymmetric stretching vibrations of the NiO₆ polyhedra. These peaks match well with those of NiWO₄ reported in the literature [28]. As for the Cu_xNi_{1-x}WO₄ composite samples, the characteristic peaks of both CuWO₄ and NiWO₄ still exist. The Cu_xNi_{1-x}WO₄ nanoparticles were analyzed by XPS in order to know the chemical states and the electronic structures present in the samples. In the XPS spectrum of CuWO₄ (Fig. 3b), besides the two satellites (noted as Sat.), there are two peaks centered at 934.6 and 954.3 eV, corresponding to Cu²⁺ of CuWO₄ [29]. Interestingly, as the Ni content increased, the characteristic peaks of Cu^{2+} shifted negatively. For example, the Cu $2p_{3/2}$ and Cu $2p_{1/2}$ peaks of Cu_{0.8}Ni_{0.2}WO₄ were respectively centered at 934.3 and 953.1 eV, which were 0.3 and 0.2 eV lower than those of CuWO₄. In the XPS spectrum of NiWO₄ (Fig. 3c), the characteristic peaks of Ni 2p_{3/2} and Ni 2p_{1/2} were located at 855.2 and 872.8 eV, respectively, which matched well with the value for Ni²⁺ of NiWO₄ reported in the literature [30]. When Cu was incorporated into the samples, the characteristic Ni²⁺ peaks shifted positively. For example, the binding energies of Ni²⁺ in Cu_{0.8}Ni_{0.2}WO₄ were respectively 856.0 and 873.7 eV, which were 0.8 and 0.9 eV higher than those of Ni²⁺ of NiWO₄. Considering the XPS results of Cu 2p and Ni 2p, it is clear that electron transfer occurred between Ni²⁺ and Cu²⁺ when Cu₂Ni₁₋₂WO₄ was formed. The electrons migrated from Ni²⁺ to Cu²⁺, resulting in positive and negative shifts of the Ni²⁺ and Cu²⁺ peaks, respectively, in the XPS spectra. Regarding the XPS spectra of W 4 f for $Cu_xNi_{1-x}WO_4$ (Fig. 3d), it was noted that the W 4 f peaks were initially negatively shifted and then positively shifted as the increment of Cu contents. That is, the W 4 f peaks of all the CuxNi1-xWO4 composite samples shifted to lower binding energies compared with the single component of NiWO₄ and CuWO₄. This observation implies that some electrons migrated from Ni²⁺ to W⁶⁺ in the Cu_xNi_{1-x}WO₄ composites.

Fig. S1a in the Supplementary materials displays the N_2 adsorption—desorption isotherms of the $Cu_xNi_{I-x}WO_4$ samples. The adsorption—desorption isotherms of $CuWO_4$ reveal an unclosed curve with a low BET surface area of $3.8~m^2~g^{-1}$. According to the literature, when a sample possesses ink-bottle pores, its adsorption—desorption isotherm is always unclosed [31]. In that case, the adsorption of N_2 is much easier than the desorption, resulting in unclosed adsorption—desorption isotherms. Except $CuWO_4$, the other five samples had typical hysteresis loops in the high-pressure region, exhibiting type IV isotherms, which confirmed the mesoporous structure of the materials [32]. Notably, the BET surface areas increased with increasing Ni content, which resulted from decreased particle sizes (Fig. 2). Fig. S1b shows the pore size distribution of different samples, indicating that all of the $Cu_xNi_{I-x}WO_4$ samples had mesopores with a typical size of around 5 nm and further confirming the findings shown in Fig. S1a.

3.2. Catalytic performance and reaction kinetics

The catalytic activity of different Cu_xNi_{1-x}WO₄ samples in AB methanolysis for hydrogen production was also investigated. Considering that commercial methanol always contains some water, hydrogen could also be produced by AB hydrolysis but whether the hydrogen production could be attributed to methanolysis or hydrolysis would need to be investigated. In this work, the methanol used in the catalytic experiments was of supreme anhydrous grade (H_2O content ≤ 20 ppm). If all the water in the methanol participated in hydrolysis for hydrogen generation, it would only contribute to less than 1% of the total hydrogen present. Thus, the impact of AB hydrolysis in this study is negligible. When Cu_xNi_{1-x}WO₄ acts as catalysts, hydrogen release from methanol solution was depicted in Fig. 4a. Note that no hydrogen would be released without any catalysts, suggesting that the self-methanolysis of AB could not occur in the absence of proper catalysts. As shown in Fig. 4a, no hydrogen was generated in the presence of NiWO₄, verifying that NiWO₄ itself could not catalyze AB methanolysis. As the Cu content in the Cu_xNi_{1-x}WO₄ samples increased, the catalysts exhibited improved

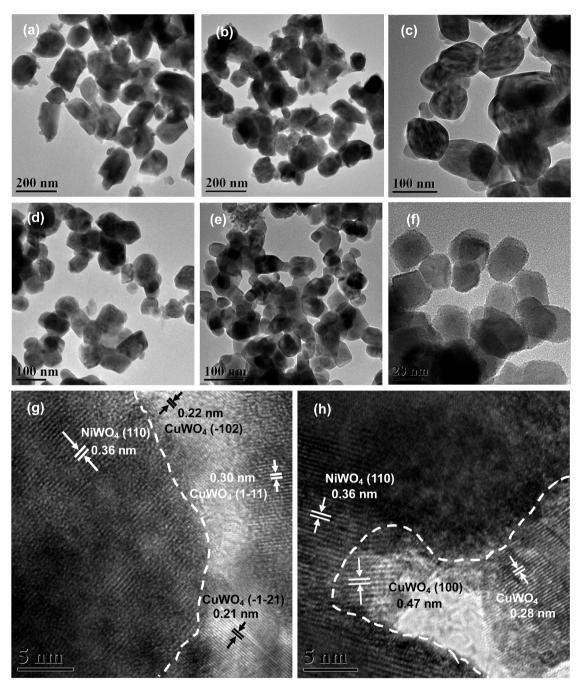


Fig. 2. TEM images of $CuWO_4$ (a), $Cu_{0.8}Ni_{0.2}WO_4$ (b), $Cu_{0.6}Ni_{0.4}WO_4$ (c), $Cu_{0.4}Ni_{0.6}WO_4$ (d), $Cu_{0.2}Ni_{0.8}WO_4$ (e) and $NiWO_4$ (f), and HRTEM images of $Cu_{0.8}Ni_{0.2}WO_4$ (g, h).

catalytic activity. When $Cu_{0.8}Ni_{0.2}WO_4$ acted as a catalyst, 42.5 mL of hydrogen could be produced within one minute and 201 mL of hydrogen would be released at the end of the reaction, corresponding to the complete methanolysis of AB. For comparison, the theoretical hydrogen volume is marked with a green dotted line. To clarify the active components in the catalysts, the catalytic activity of WO_3 and $ZnWO_4$ in AB methanolysis was also tested for references and no hydrogen was generated. This implied that W was inactive to AB methanolysis and the catalytic activity of the catalyst resulted from Cu and Ni. To identify the gas produced during AB methanolysis in the presence of $Cu_{0.8}Ni_{0.2}WO_4$ as a catalyst, we analyzed the gas with GC and found there was only hydrogen, besides nitrogen and oxygen (Fig. S2). The nitrogen and oxygen came from the air, which were mixed into the hydrogen during GC analysis, verifying the high purity of the collected gas. For the sake of

activity comparison, TOF values of different samples are calculated (Fig. 4b). The detailed calculation can be found in Illustration S1 in the Supplementary materials. Except NiWO₄, the other five samples demonstrated catalytic activity in AB methanolysis. The TOF values of $\text{Cu}_{0.2}\text{Ni}_{0.8}\text{WO}_4$, $\text{Cu}_{0.4}\text{Ni}_{0.6}\text{WO}_4$, $\text{Cu}_{0.6}\text{Ni}_{0.4}\text{WO}_4$, $\text{Cu}_{0.8}\text{Ni}_{0.2}\text{WO}_4$, and CuWO_4 were 7.6, 8.3, 27.7, 59.0, and 14.5 mol_{H2} min^{-1} $\text{mol}_{\text{cat.}}^{-1}$, respectively. Different from NiWO₄, CuWO₄ can catalyze AB methanolysis with the TOF of 14.5 mol_{H2} min^{-1} $\text{mol}_{\text{cat.}}^{-1}$, which is not outstanding compared to those of catalysts recently reported in the literature [7]. When a small amount of Ni was incorporated into the CuWO₄ sample, the activity of the resultant catalyst, Cu_{0.8}Ni_{0.2}WO₄, was remarkably enhanced with a TOF of 59.0 mol_{H2} min $^{-1}$ mol $_{\text{cat.}}^{-1}$. When the content of Ni in the Cu_xNi_{1-x}WO₄ catalysts increased further, a pronounced drop in activity of the obtained catalysts was found. For

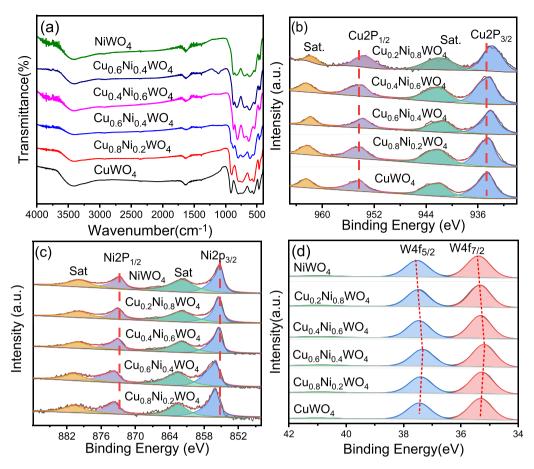


Fig. 3. FTIR spectra of Cu_xNi_{1-x}WO₄ samples (a), and XPS spectra of Cu_xNi_{1-x}WO₄ in Cu2p (b), Ni2p (c) and W4f (d) regions.

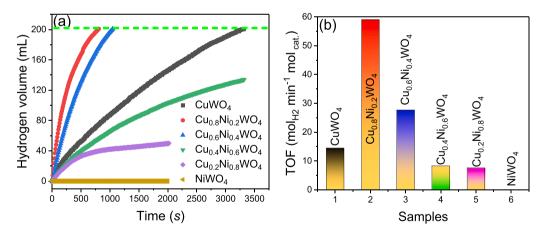


Fig. 4. Hydrogen release at different reaction time in the presence of $Cu_xNi_{1-x}WO_4$ samples (a) and the corresponding TOF (b).

example, $\text{Cu}_{0.2}\text{Ni}_{0.8}\text{WO}_4$ showed relatively low catalytic activity, with a TOF of 7.6 mol_{H2} min^{-1} $\text{mol}_{\text{cat}}^{-1}$. As mentioned above, the BET surface areas increased with increasing Ni content (Fig. S1a). Even though it had a relatively large BET surface area, $\text{Cu}_{0.2}\text{Ni}_{0.8}\text{WO}_4$ possessed low catalytic activity, confirming that the Cu/Ni ratios rather than the BET surface areas of $\text{Cu}_x\text{Ni}_{1-x}\text{WO}_4$ samples played a vital role in affecting their activity. For comparison, we also tested the catalytic activity of the $\text{CuWO}_4/\text{NiWO}_4$ mixture with Cu/Ni ratio of 4:1 under the same reaction conditions. Evidently, $\text{Cu}_{0.8}\text{Ni}_{0.2}\text{WO}_4$ shows much higher catalytic activity than $\text{CuWO}_4/\text{NiWO}_4$ mixtures in AB methanolysis (Fig. S3), hinting a strong interaction between CuWO_4 and NiWO_4 in the heterostructured $\text{Cu}_{0.8}\text{Ni}_{0.2}\text{WO}_4$ catalyst. In addition, to illustrate the role of

NaOH, we have added the hydrogen release results in the presence of NaOH (Fig. S4), verifying that the hydrogen production is enhanced by the addition of NaOH. According to Fu et al., NaOH can facilitate the activation of reactants and thus improve the hydrogen release from AB solution [33]. Can NaOH react with methanol to produce sodium methoxide and water? This issue should be addressed because the produced water may affect the hydrogen release. Based on the thermodynamic data and previous reports, it is concluded that this reaction will not happen under our reaction conditions (Please see Illustration S2 in Supplementary materials).

To compare the catalytic activity of the state-of-the-art catalysts with our $Cu_{0.8}Ni_{0.2}WO_4$ catalyst, the TOF values of different catalysts are

shown in Table 1. As can be seen, our $Cu_{0.8}Ni_{0.2}WO_4$ nanoparticles demonstrated robust catalytic activity towards AB methanolysis in terms of high TOF. Notably, it has been evidenced in the literature that the TOF of some inexpensive catalysts in the hydrolysis of AB can reach more than $100~\text{mol}_{\text{H2}}~\text{min}^{-1}~\text{mol}_{\text{cat.}}^{-1}$ [11,40–42]. As far as we know, among the noble metal-free catalysts, the $CoNi/\alpha$ -MoC catalysts show the highest activity in AB hydrolysis with TOF of 321.1 $mol_{\text{H2}}~\text{min}^{-1}~\text{mol}_{\text{cat.}}^{-1}$ [11]. In contrast, the methanolysis kinetics of AB is much more sluggish than that of AB hydrolysis, as shown in Table 1.

The reusability and the stability of the Cu_{0.8}Ni_{0.2}WO₄ catalyst were verified by repeating the catalytic experiments eight times. Hydrogen evolution vs. reaction time in each catalytic run was recorded. The hydrogen production rate only decreased slightly as the cycle number increased (Fig. S5a). On the other hand, the volume of hydrogen could still reach 201 mL after the 8th run, indicative of a thorough methanolysis of AB. Both the characteristic peaks of CuWO₄ and NiWO₄ were observed in the XRD pattern of the Cu_{0.8}Ni_{0.2}WO₄ catalyst after eight catalytic runs (Fig. S5b), which is similar to the fresh Cu_{0.8}Ni_{0.2}WO₄ catalyst. The SEM image of the used Cu_{0.8}Ni_{0.2}WO₄ catalyst demonstrated that the size and morphology of the used catalysts remained nearly unchanged when compared with fresh catalysts (Fig. S5c). The TEM image in Fig. S5d further confirmed that the Cu_{0.8}Ni_{0.2}WO₄ catalysts after catalysis are almost the same in size and morphology. The HRTEM images (Figs. S5e and S5f) prove the presence of heterostructures in the used catalyst sample. All these results indicated that our Cu_{0.8}Ni_{0.2}WO₄ catalyst exhibited good reusability and relatively high stability. Considering that Cu²⁺ is a potential contaminant in water environment and Cu ions leaching maybe happen during the catalysis, the accumulated concentration of Cu²⁺ in the reaction solution after eight catalytic cycles is determined with ICP-AES. It is discovered that Cu ions leaching can be ignored and the concentration of Cu²⁺ is as low as 0.03 mg L^{-1} , which is significantly lower than the threshold value (1.3 mg L^{-1}) in drinking water set by World Health Organization [43]. Another issue that needed to be addressed was the real active species involved in the catalytic process in this study. In AB hydrolysis, it was verified that the oxide-based catalysts could be reduced by AB, leading to the formation of metals or alloys on the catalyst surface, which acted as real active species during hydrolysis [42,44,45]. According to Yu et al., the CuNi alloy showed robust catalytic activity towards AB methanolysis [14]. Nevertheless, it isn't clear whether Cu_{0.8}Ni_{0.2}WO₄ or the possible CuNi alloy generated via the reduction of Cu_{0.8}Ni_{0.2}WO₄ with AB was the active species. To ascertain this, we analyzed the Cu_{0.8}Ni_{0.2}WO₄ sample after the eighth catalytic cycle by XPS. As can be seen in Fig. S5g and S5h, there were no pronounced shifts of the characteristic peaks of Cu²⁺ and Ni²⁺ after reaction. In addition, no new characteristic peaks related to Cu(0) or Ni(0) appeared. These observations indicated that no Cu(0), Ni(0), or CuNi alloy was formed after the catalytic reaction. It is likely that AB in the methanol medium could not reduce Cu²⁺ or Ni²⁺ in Cu_{0.8}Ni_{0.2}WO₄ to metallic or alloy states. Thus, it can be concluded that the real catalyst in this study was Cu_{0.8}Ni_{0.2}WO₄ itself rather than the CuNi alloy.

Table 1Comparison of TOF of some representative noble-metal-free catalysts.

Catalysts	$TOF \; (mol_{H2} \; mol_{cat.}^{-1} \; min^{-1})$	Ref.
Cu/Co(OH) ₂	61.63	[19]
$Cu_{0.8}Ni_{0.2}WO_4$	59.0	This work
Cu(OH) ₂ /Fe(OH) ₃	50.3	[34]
G-Cu ₃₆ Ni ₆₄	49.1	[14]
Mo_x - $Ni_{0.8}Cu_{0.2}O$	46.9	[35]
PVP-stabilized Co _{0.7} Ni _{0.3}	35.3	[13]
Cu-Cu ₂ O-CuO/C	24.0	[16]
G-Cu/Ni-NiO _x	17.72	[36]
Bunch like-CuO NA/CF	13.3	[37]
PVP-stabilized Ni	12.1	[38]
Mesoporous CuO nanostructures	2.41	[39]

To study the reaction kinetics of AB methanolysis in the presence of Cu_{0.8}Ni_{0.2}WO₄ as a catalyst, the effects of AB amount, the catalyst dosages, and the reaction temperatures on the hydrogen evolution behaviors were examined. Fig. 5a displays the accumulated volume of hydrogen generated during AB methanolysis at different reaction times. As shown, the hydrogen volume increased as the amount of AB used increased. However, the initial reaction rate (r) was almost the same independent of the AB amount. The correlation of $\ln r$ and $\ln n_{AB}$ is depicted in Fig. 5b. Apparently, AB methanolysis obeyed zero-order kinetics relative to AB, according to a fitted line with a slope of 0.018. The hydrogen production rate was larger at a higher catalyst mass, as seen in Fig. 5c. The relationship of $\ln r$ and $\ln m$ (mass) is illustrated in Fig. 5d. In relation to the catalyst, AB methanolysis appeared to follow pseudo-first-order kinetics, as indicated by the fitted line's slope of 1.17. Fig. 5e shows the hydrogen evolution curves at different reaction temperatures (T), indicating that higher reaction temperatures led to faster hydrogen production. In k (the rate constant) vs. 1/T are plotted in Fig. 5f. When Cu_{0.8}Ni_{0.2}WO₄ was used as a catalyst in this reaction, the activation energy was determined using the Arrhenius equation to be 38.9 kJ mol^{-1} .

Notably, the hydrogen release lines are not straight lines and there are two or more slopes in these lines in Fig. 5a, c and e. A divergence from the linear correlation of the accumulated hydrogen volume with reaction time at the late stage of the reaction was frequently seen in AB hydrolysis or methanolysis [35,46,47]. As the reaction of AB hydrolysis or methanolysis proceeds, the concentration of AB decreases, which will affect the reactant diffusion. Chen et al. attributed this deviation from the linear dependence to the external diffusion limitation of AB [47].

3.3. Identification of dual active sites and reaction mechanism

As discussed above, when CuWO4 and NiWO4 are combined, the transfer of electrons occurs at the CuWO₄/NiWO₄ interface. To further confirm the charge separation and transfer on the CuWO₄/NiWO₄ interfaces, we carried out density functional theory (DFT) calculations. The computational details can be seen in the Supplementary materials. Fig. 6a shows the electron density difference of the CuWO₄/NiWO₄ interface. Clearly, numerous positive and negative charges are accumulated in the interface, hinting the charge separation between CuWO₄ and NiWO4, which conduces to the formation of active sites for the catalysis. To analyze their electronic structures, the density of states (DOS) of CuWO₄, NiWO₄, as well as Cu_{0.8}Ni_{0.2}WO₄ were shown in Fig. 6b-d. DOS of CuWO₄ catalysts at Fermi level is close to zero, indicative of the poor ability of electron transfer in CuWO₄. In contrast, after NiWO₄ is introduced, DOS of Cu_{0.8}Ni_{0.2}WO₄ at Fermi level is not zero, indicative of the metallic nature of the interface, which is favorable for the electron transfer at the interface [48]. According to the data of DOS, the d band center (ε_d) of different catalysts can be figured out, which is deemed as an indicator for the binding strength of reactants on active sites. As can be seen in Fig. 6b and c, ε_d -Cu is -1.78 eV for CuWO₄ while ε_d -Ni is -2.03 eV for NiWO₄. In contrast, ε_d -Cu and ε_d -Ni for $Cu_{0.8}Ni_{0.2}WO_4$ become -1.45 eV and -1.47 eV, respectively. Evidently, both ϵ_d -Cu and ϵ_d -Ni upshift to the Fermi level when the heterostructured Cu_{0.8}Ni_{0.2}WO₄ nanoparticles are formed. The d band theories claim that the higher d states in energy in relation to the Fermi level, the more empty antibonding orbitals, which are a sign of a stronger adsorption bond of reactants on active sites [49,50]. Thus, it is expectable that the adsorption of CH₃OH and AB on the Cu_{0.8}Ni_{0.2}WO₄ catalysts will be enhanced compared to that of single CuWO4 and NiWO₄. To better understand the influence of charge transfer on AB methanolysis from the viewpoint of reaction mechanism, the adsorption behaviors of the reactants, namely CH₃OH and AB, on different catalyst surface were investigated. As shown in Fig. 7a and b, the $E_{\rm ad}$ (adsorption energy) of CH₃OH and AB on the NiWO₄ is -1.60 and -0.91 eV, respectively. The corresponding structural simulations can be seen in Fig. S6a and S6b. The relatively low E_{ad} is indicative of weak adsorption

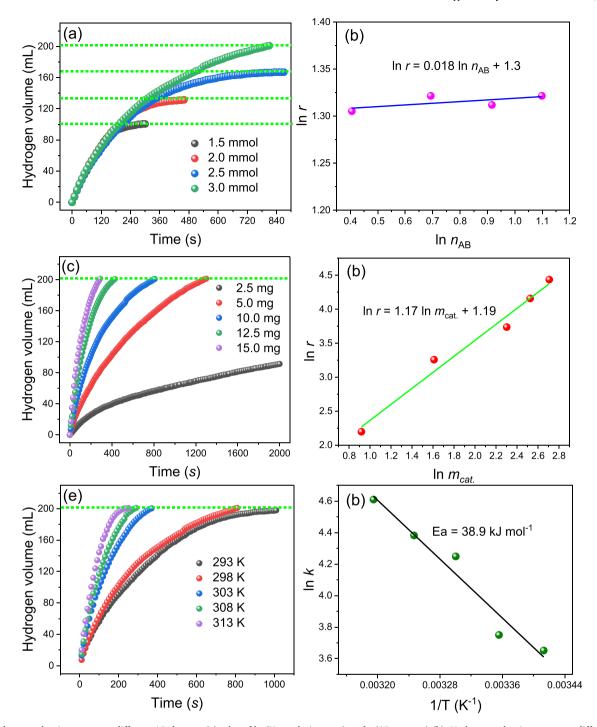


Fig. 5. Hydrogen releasing curves at different AB dosages (a); plot of \ln (H_2 evolution rate) vs. \ln (AB amount) (b); Hydrogen releasing curves at different catalyst dosages (c); plot of \ln (H_2 evolution rate) vs. \ln (catalyst weight) (d); hydrogen releasing curves at different reaction temperatures (e); plot of \ln k vs. 1/T (f).

of the reactants on the NiWO $_4$ catalyst surface, which is unfavorable for the activation of the reactants and the subsequent methanolysis reaction. This observation may account for the fact that NiWO $_4$ is nearly inert in AB methanolysis. When CuWO $_4$ is used as catalysts, E_{ad} of CH $_3$ OH is slightly lower than that on NiWO $_4$ surface (-1.50 eV vs. -1.60 eV) but E_{ad} of AB is much higher than that on NiWO $_4$ surface (-1.29 eV vs. -0.91 eV). The corresponding structural simulations can be seen in Fig. S6c and S6d. When the heterostructured Cu $_{0.8}$ Ni $_{0.2}$ WO $_4$ nanoparticles act as catalysts, the adsorption behaviors of CH $_3$ OH and AB are quite different from those on single NiWO $_4$ or CuWO $_4$. E_{ad} of CH $_3$ OH on the Ni site of Cu $_{0.8}$ Ni $_{0.2}$ WO $_4$ is -2.79 eV while that on the Cu site of Cu $_{0.8}$ Ni $_{0.2}$ WO $_4$ is only -1.83 eV, demonstrating that CH $_3$ OH

prefers to be adsorbed on the Ni sites of $Cu_{0.8}Ni_{0.2}WO_4$. In contrast, E_{ad} of AB on the Cu surface of $Cu_{0.8}Ni_{0.2}WO_4$ is -2.40 eV while that on the Ni surface of $Cu_{0.8}Ni_{0.2}WO_4$ is only -1.54 eV, implying that the Cu sites in $Cu_{0.8}Ni_{0.2}WO_4$ are inclined to adsorb AB. The structural simulation for the chemisorption behaviors of AB and CH_3OH molecules on $Cu_{0.8}Ni_{0.2}WO_4$ interface is illustrated in Fig. 7c–f. Clearly, both the adsorption of CH_3OH and AB on the $Cu_{0.8}Ni_{0.2}WO_4$ catalysts is strengthened, well matching the fact that ϵ_d -Cu and ϵ_d -Ni of $Cu_{0.8}Ni_{0.2}WO_4$ upshift to Fermi level. Notably, $Cu_{0.8}Ni_{0.2}WO_4$ catalysts provide two active sites, namely Ni site and Cu sites, accounting for the adsorption and activation of different reactants. The dual active sites can work hand in hand for fast hydrogen release from AB/methanol

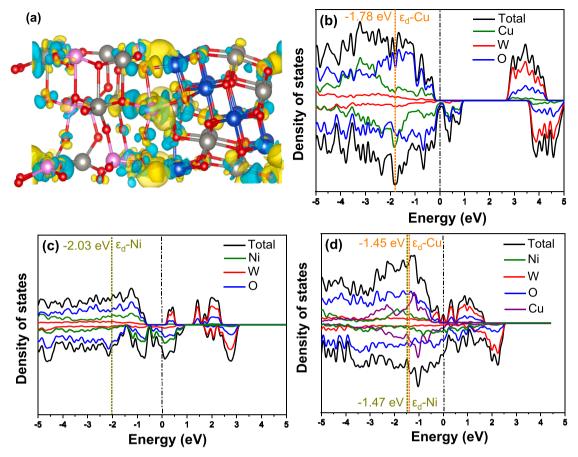


Fig. 6. The charge-density difference of $Cu_{0.8}Ni_{0.2}WO_4(a)$, and DOS of the $CuWO_4$ (b), $NiWO_4$ (c) and $Cu_{0.8}Ni_{0.2}WO_4$ (d). The charge accumulation region is rendered in yellow while the charge depletion region is in blue. Color scheme: O, red; Cu, Blue; Ni, Purple; W, Gray.

solution, surpassing the single active site in the methanolysis reaction.

It is known that the mechanisms of AB hydrolysis have been well investigated but a detailed report on the methanolysis mechanisms of AB is scarce in the literature. It has been evidenced that the scission of O-H in water is the rate-determining step (RDS) in AB hydrolysis [42]. The bonding strength of O-H in CH₃OH (438.5 kJ mol⁻¹) is a little lower than that in water but is high than that of B-N and B-H [51,52]. Thus, the scission of O-H bond of CH₃OH may be involved in RDS. To clarify this, a kinetic isotopic effect (KIE) experiment, in which the CH3OD instead of CH₃OH was used as a reactant, was carried out to know more about the reaction mechanisms of AB methanolysis. Evidently, the rate of AB methanolysis in CH₃OD is significantly smaller than that in CH₃OH under the same reaction condition, showing a KIE constant of 2.9 (Fig. 8a). The bonds in CH₃OD are almost the same as those of CH₃OH with the exception of O-D bond. The remarkable rate difference implies that the scission of the O-H bond should be RDS in the methanolysis of AB. According to the hydrolysis mechanism of AB [42,53,54] and our experimental results, a suggested methanolysis mechanism of AB is proposed (Fig. 8b): (1) Cu and Ni sites in Cu_{0.8}Ni_{0.2}WO₄ catalysts adsorb AB and methanol, respectively; (2) O-H bond in CH₃O-H is broken, leading to the formation of *OCH3 and H*; (3) *OCH3 attacks the B atom of AB, and NH3BH2-OCH3 and another H* are produced; (4) two H* combined together to generate one H2 molecule, which will escape from the active sites. Two more H2 molecules will be generated via the similar procedure described above. The reaction steps can be expressed as the following:

$$CH_3OH + Ni \rightarrow CH_3OH \longrightarrow Ni$$
 (1a)

$$NH_3BH_3 + Cu \rightarrow NH_3BH_3 - Cu$$
 (1b)

$$CH_3OH + Ni + Cu \rightarrow CH_3O*$$
— $Ni + H*$ — Cu (2)

$$CH_3O^*$$
— $Ni + NH_3BH_3$ — $Cu \rightarrow NH_3BH_2$ - OCH_3 — $Cu + H^*$ — Cu (3)

$$H^*$$
— $Cu + H^*$ — $Cu \to H_2$ (4)

$$NH_3BH_2$$
-OCH₃—Cu + CH₃O*—Ni \rightarrow NH₃BH-
(OCH₃)₂—Cu + H*—Cu (5)

$$H^*$$
— $Cu + H^*$ — $Cu \to H_2$ (6)

$$NH_3BH-(OCH_3)_2$$
— $Cu + CH_3O^*$ — $Ni \rightarrow NH_3B-$
($OCH_3)_3$ — $Cu + H^*$ — Cu (7)

$$H^*$$
— $Cu + H^*$ — $Cu \to H_2$ (8)

$$NH_3B-(OCH_3)_3$$
— $Cu + CH_3OH \rightarrow NH_4B-(OCH_3)_4$ (9)

To further understand the superior catalytic performance of our $\text{Cu}_{0.8}\text{Ni}_{0.2}\text{WO}_4$ over that of CuWO_4 and NiWO_4 , the energy barrier of the RDS in AB methanolysis is investigated by theoretical calculation and the simulation processes are shown in Fig. S7. As can be seen in Fig. 8c, the energy for breaking O—H bond in CH_3OH is 1.03~eV for CuWO_4 , 0.79~eV for NiWO_4 , 0.62~eV for the Cu sites of $\text{Cu}_{0.8}\text{Ni}_{0.2}\text{WO}_4$, and 0.38~eV for the Ni sites of $\text{Cu}_{0.8}\text{Ni}_{0.2}\text{WO}_4$, respectively. Evidently, the energy barriers are relatively large for single CuWO_4 and NiWO_4 , accounting for the poor reactivity of CuWO_4 and NiWO_4 . When CuWO_4 and NiWO_4 are combined together, the charge separation happens on the interface, resulting in the formation of dual active sites in the catalysts, which facilitates the adsorption and activation of reactants. The energy barrier is the smallest when RDS happens on the Ni sites of $\text{Cu}_{0.8}\text{Ni}_{0.2}\text{WO}_4$, further demonstrating Ni sites act as the optimal sites for AB methanolysis.

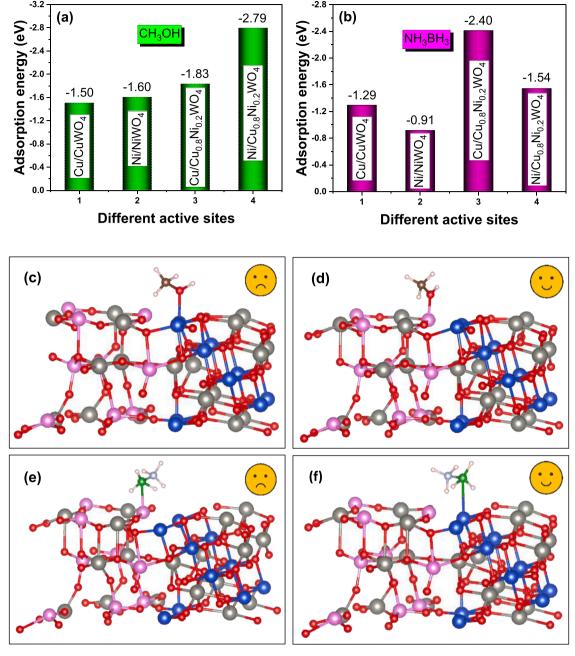


Fig. 7. The adsorption energy of methanol (a) and AB (b), and the structural simulation of adsorption behaviors (c-f) on the different active sites of the $Cu_{0.8}Ni_{0.2}WO_4$ catalysts. Color scheme: O, red; Cu, blue; Ni, purple; W, gray, B, green; N, bluish gray; H, silvery.

4. Conclusion

In summary, insoluble tungstates with different components ($\mathrm{Cu_x}$ Ni_{1-x}WO₄, x=0, 0.2, 0.4, 0.6, 0.8, and 1) were designed, and their catalytic behaviors in AB methanolysis were systematically studied. It was discovered that the CuWO₄ was active in AB methanolysis, while NiWO₄ was inert during AB methanolysis. By combining NiWO₄ and CuWO₄, the catalytic performance of the resultant heterojunction could be pronouncedly improved. The heterostructured $\mathrm{Cu_{0.8}Ni_{0.2}WO_4}$ nanoparticles exhibited a high TOF of 59.0 $\mathrm{mol_{hydrogen}}$ min⁻¹ $\mathrm{mol_{cat}}^{-1}$ during AB methanolysis, higher than most noble metal–free catalysts in the literature. Investigations into the reaction kinetics verified that AB methanolysis followed zero-order reaction kinetics with respect to AB and pseudo-first-order reaction kinetics with respect to the catalyst. The results of the reusability and stability testing indicated that our

 ${
m Cu_{0.8}Ni_{0.2}WO_4}$ catalyst exhibited good reusability and high stability. Electron transfer between the heterojunction interface of ${
m CuWO_4}$ and ${
m NiWO_4}$ led to the formation of dual active sites, facilitating the adsorption and activation of reactants on the catalyst surface and conducing to fast hydrogen production. The plausible mechanism for AB methanolysis has also been proposed and the scission of O—H bond is the rate-determining step. The findings in this study could serve as guidance for the creation of novel catalysts with excellent performance and low cost in AB methanolysis.

CRediT authorship contribution statement

Jinyun Liao: Methodology, Formal analysis, Writing – original draft. **Youxiang Shao:** Methodology, Formal analysis, Validation. **Yufa Feng:** Formal analysis. **Jing Zhang:** Formal analysis. **Chunxia Song:** Formal

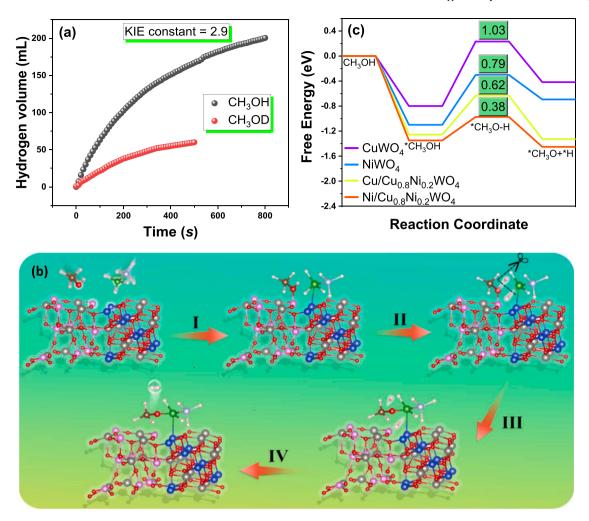


Fig. 8. Comparison of hydrogen evolution in the case of CH_3OH and CH_3OD as reactants (a); A plausible mechanism of AB methanolysis catalyzed by $Cu_{0.8}Ni_{0.2}WO_4$ heterojunction (b); Energy profiles for the RDS (c).

analysis. **Wei Zeng:** Formal analysis. **Jinting Tang:** Formal analysis. **Huafeng Dong:** Validation. **Quanbing Liu:** Validation, Project administration, Funding acquisition. **Hao Li:** Conceptualization, Funding acquisition, Writing – review & editing.

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

Data Availability

Data will be made available on request.

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Conflicts of interest

There are no conflicts to declare.

Appendix A. Supporting information

Supplementary data associated with this article can be found in the online version at doi:10.1016/j.apcatb.2022.121973.

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